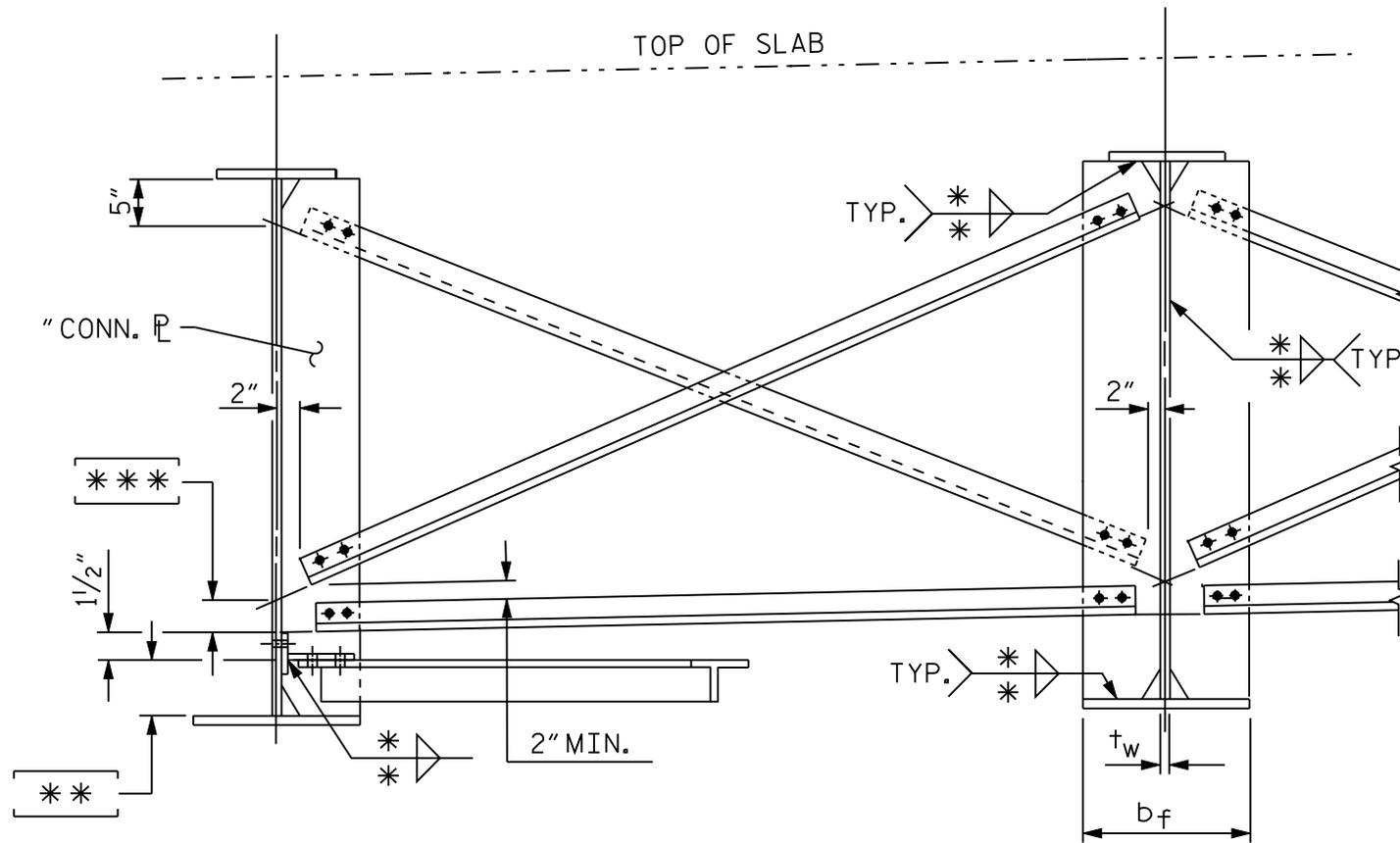


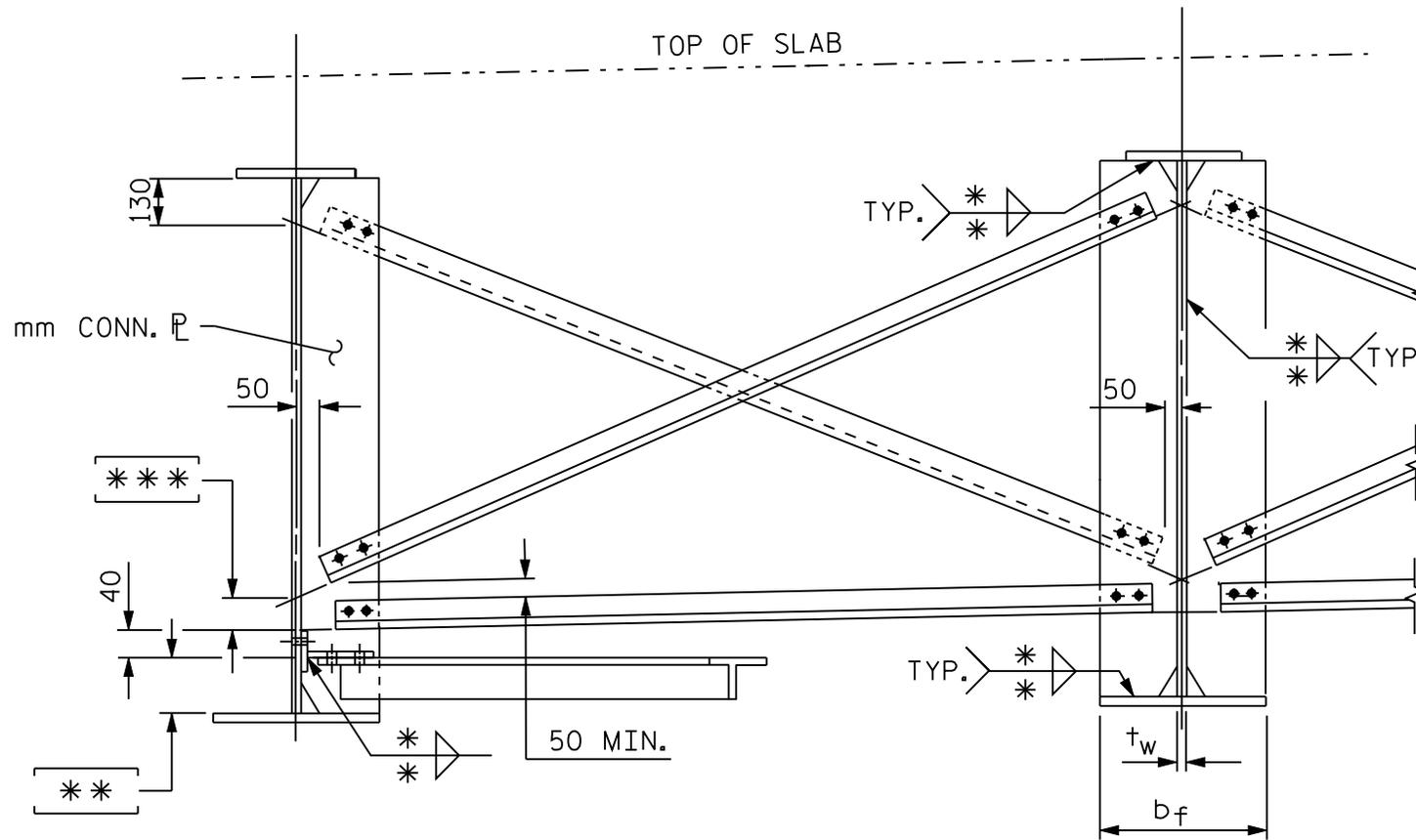
FIGURE 6 - 109



- \* = SHOW WELD SIZE.
  - \*\* = MINIMUM OF 6", (b<sub>f</sub> / 4) or (5t<sub>w</sub> + WELD SIZE), WHICHEVER IS LARGER.
  - \*\*\* = SET DIMENSION TO PROVIDE 2" MINIMUM AS SHOWN.
- SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL INTERMEDIATE CROSSFRAME  
 FOR PLATE GIRDERS MORE THAN 60" DEEP  
 (WITH LATERAL BRACING)

FIGURE 6 - 109 M



\* = SHOW WELD SIZE.

\*\* = MINIMUM OF 150mm, ( $b_f / 4$ ) or ( $5t_w +$  WELD SIZE), WHICHEVER IS LARGER.

\*\*\* = SET DIMENSION TO PROVIDE 50mm MINIMUM AS SHOWN.

SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL INTERMEDIATE CROSSFRAME FOR  
PLATE GIRDERS MORE THAN 1525mm DEEP

(WITH LATERAL BRACING)